



Thread Size	Type			Thread Code	Shank Code	A (Shank) Max.	Rec. Min. Sheet Thickness (1)	Hole Size In Sheet +0.08	C Max.	E ±0.25	T ±0.25	Min. Dist. Hole To Edge (2)
	Fastener Material											
	Carbon Steel	Stainless Steel	Hardened Stainless Steel									
M2 x 0.4	S	CLS	NA	M2	0	0.77	0.8	4.22	4.2	6.35	1.5	4.8
					1	0.97	1					
					2	1.38	1.4					
M2.5 x 0.45	S	CLS	NA	M2.5	0	0.77	0.8	4.22	4.2	6.35	1.5	4.8
					1	0.97	1					
					2	1.38	1.4					
M3 x 0.5	S	CLS	SP	M3	0	0.77	0.8	4.22	4.2	6.35	1.5	4.8
					1	0.97	1					
					2	1.38	1.4					
M3.5 x 0.6	S	CLS	NA	M3.5	0	0.77	0.8	4.75	4.73	7.1	1.5	5.6
					1	0.97	1					
					2	1.38	1.4					
M4 x 0.7	S	CLS	SP	M4	0	0.77	0.8	5.41	5.38	7.95	2	6.9
					1	0.97	1					
					2	1.38	1.4					
M5 x 0.8	SS	CLSS	SP	M5	0	0.77	0.8	6.35	6.33	8.75	2	7.1
					1	0.97	1					
					2	1.38	1.4					
M6 x 1	S	CLS	SP	M6	00 <sup>(3)</sup>	0.89	0.92	8.75	8.73	11.1	4.08	8.6
					0 <sup>(3)</sup>	1.15	1.2					
					1	1.38	1.4					
					2	2.21	2.29					
M8 x 1.25	S	CLS	SP	M8	1	1.38	1.4	10.5	10.47	12.65	5.47	9.7
					2	2.21	2.29					
					2	2.21	2.29					
M10 x 1.5	S	CLS	SP	M10	1	2.21	2.29	14	13.97	17.35	7.48	13.5
					2 <sup>(3)</sup>	3.05	3.18					
M12 x 1.75	S	NA	NA	M12	1	3.05	3.18	17	16.95	20.55	8.5	16

### نحوه ی نصب

Thread Code	Anvil Dimensions (mm)				Anvil Part Number	Punch Part Number
	A ±0.05	P -0.03	R Max.	R <sub>1</sub> +0.13		
M3	6.48	1.63	0.25	0.13	8012821	975200048
M3.5	7.26	1.63	0.25	0.13	8012822	
M4	8.05	2.08	0.25	0.13	8012823	
M5	8.84	2.08	0.25	0.13	8012824	8003076
M6	11.25	4.14	0.25	0.13	8012825	
M8	12.83	5.41	0.25	0.13	8015360	

